



Dart Aerospace Ltd.
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D4366-3**Job Sheet 183148****Part No:** D4366-3**Job Qty:** 4 ea**Part Name:** Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/13/18**Job Tracking No:****Due Date:** 9/21/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV C IPP REV:B 14.02.06 DWG PB1 DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		SC 8/19/18
100	Waterjet	4 pcs	9/21/18	9/21/18	0.00	2.32	Waterjet1		SC 8/19/18
110	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC2 Waterjet-3		SC 8/19/18
120	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC8-4		SEP 17 2018 68
130	Brake NC	4 pcs	9/21/18	9/21/18	0.00	1.02	Brake NC 1		SEP 17 2018 68
140	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC5		OCT 05 2018 68
150	Packaging	4 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3		1/BL 9-89
160	QC21-SA	4 Ea	9/21/18	9/21/18	0.00	0.00	QC21		DAS 21 9-00

Part Op **100** - 1-Cut as per Dwg (D4366-3) Dwg Rev: D Prog Rev: D 2-Deburr if necessaryDescriptions: **110** - QC2- Inspect parts off machine FAI/FAIB**120** - QC8- Inspect parts - second check**130** - Form as per dwg *** Jigs DT8261 and DT8326.*****140** - QC5- Inspect part completeness to step on W/O**150** - Identify as per dwg & Stock Location: LOCATION: WA002**160** - QC21- Final Inspection - Work Order Release**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	12.5600 sf (3.14 ea)	90-Start up Operation	SC105488

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	13	183	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 9:06 AM Dart.Gagnon.Michelle



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Container No: S110380



Part: D4366-3

Job No: 183148

Serial No/Batch: S110380

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/15/18

